

# MULLITE

Property	ASTM Method	Units	Mullite
Color	-	-	gray - tan
Gas Permeability	-	-	n/a

Density	C 20-97	g/cc	2.96
Hardness	-	Mohs Scale	8
Water Absorption	C 20-97	%	0
Flexural Strength	F 417-87	psi	25,000
Tensile Strength	-	psi	15,000
Compressive Strength	-	psi	150,000
Elastic Modulus	C 848	psi x 10 <sup>6</sup>	26
Shear Modulus	C 848	psi x 10 <sup>6</sup>	10
Poisson's Ratio	C 848	none	0.24

C.T.E., 25 – 100 °C	C 372-96	x10 <sup>-6</sup> /C	3.6
C.T.E., 25 – 300 °C	-	-	4.1
C.T.E., 25 – 600 °C	-	-	4.8
Thermal Conductivity, 25 °C	C 408	W/m-K	4
Max Use Temperature (Non-loading)	-	Fahrenheit (°F)	3100
		Celsius (°C)	1700

Dielectric Strength (.125" thick)	D 149-97A	V/mil	250
Dielectric Constant @ 1 MHz	D 150-98	-	6.7
Dielectric Constant @GHz	D 2520-95	-	6.7
			@11.4
Dielectric Loss @ 1 MHz	D 150-98	-	0.003
Dielectric Loss @GHz	D 2520-95	-	0.003
			@11.4
Volume Resistivity, 25 °C	D 257	ohms-cm	>1E + 14
Volume Resistivity, 300 °C	-	-	4E + 10
Volume Resistivity, 700 °C	-	-	2E + 09

**Note:** The information in this data sheet is for design guidance only. STC does not warrant this data as absolute values. Forming methods and specific geometry could affect properties. Slight adjustments can be made to some of the properties to accommodate specific customer requirements. Most of the dense materials in the table are resistant to mechanical erosion and chemical attack. STC has performed ASTM testing qualification for certain compositions, in accordance with ASTM D2442. Please consult our technical staff for appropriate material and specific test results.

**Note:** In addition to the above compositions, STC offers a wide range of alternative materials. Please contact one of our applications engineers for material requirements that may not be shown above.

Print date: 10/26/10



**SUPERIOR TECHNICAL CERAMICS CORP.**

600 Industrial Park Rd, St. Albans, VT 05478

Phone: (802) 527-7726

Fax: (802) 527-1181

www.ceramics.net